MATERIAL SAFETY DATA SHEET

SECTION 1 - CHEMICAL COMPANY IDENTIFICATION

PRODUCT NAME: TRAMFLOC® 1016 DATE ISSUED: 02/06/12

SUPERSEDES: 08/25/99

DESCRIPTION: Anionic polymeric dispersant solution for drilling mud thinning for HP/HT systems

TRAMFLOC, INC. P. O. Box 350

Tempe, AZ, 85280-0350 480-491-6895

EMERGENCY TELEPHONE: 24 hours a day, 7 days a week

CHEMTREC 1-800-424-9300

SECTION 2 - COMPOSITION and INFORMATION ON INGREDIENTS

CHEMICAL NAME CAS NUMBER

Polyacrylate 25085-02-3

SECTION 3 - HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW: collarless to pale yellow liquid with little or no odor. Spills are very slippery. Avoid contact with skin, eyes and clothing. Contact with eyes may produce irritation and/or redness. Inhaled dust may cause some respiratory irritation.

POTENTIAL HEALTH EFFECTS

EFFECTS OF OVEREXPOSURE - EYE CONTACT: Eye contact may produce slight irritation and/or redness.

EFFECTS OF OVEREXPOSURE - SKIN CONTACT: Not available.

EFFECTS OF OVEREXPOSURE - INHALATION: Inhaled dust may cause some respiratory irritation.

EFFECTS OF OVEREXPOSURE: INGESTION: Not available. CHRONIC HAZARDS: Not available.

PRIMARY ROUTE OF ENTRY: Eyes, Inhalation.

SECTION 4 - FIRST AID MEASURES

INHALATION: Remove patient to fresh air.

SKIN: Remove contaminated clothing and launder before reuse. Wash affected area with soap and water for at least 15 minutes.

EYE CONTACT: Flush with water at least 15 minutes with eyelids open. Call a physician.

INGESTION: Do not give an emetic unless directed by a physician. Never give anything by mouth to an unconscious person.

PRODUCT NAME: TRAMFLOC® 1016

SECTIONS 5 - FIRE FIGHTING MEASURES

FLASHPOINT: NA; FLAMMABILITY: NA; AUTO FLAMMABILITY: NA

EXPLOSION HAZARD: NA

EXPLOSIVE LIMITS: LOWER: NA; UPPER: NA

EXTINGUISHING MEDIA: Carbon dioxide, dry chemical or foam to extinguish.

EXTINGUISHING MEDIA WHICH MUST NOT BE USED: Care must be taken when using water, as spilled product is extremely slippery when wet.

SPECIAL EXPOSURE HAZARDS IN A FIRE: In fire situation, may liberate oxides of nitrogen or carbon and hydrogen chloride. Keep containers cool by spraying with water if exposed to fire.

SPECIAL PROTECTIVE EQUIPMENT FOR A FIRE: Self-contained breathing apparatus should be worn.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

ENVIRONMENTAL PRECAUTIONS: Avoid runoff into storm sewers and ditches which lead to waterways.

METHODS FOR CLEANUP: Product becomes slippery and difficult to handle when wet; spills are best handled while dry. Sweep up and collect dry product. Absorb wet product with vermiculite or other inert material then water wash area to waste treatment.

OTHER INSTRUCTIONS: Dispose of solidified material in accordance with federal, state, local or other applicable laws and regulations.

SECTION 7 - HANDLING AND STORAGE

HANDLING: Avoid contact with eyes, skin and clothing.

STORAGE: Avoid extremes of temperature: wet damp or humid conditions.

SECTION 8 - EXPOSURE CONTROLS and PERSONAL PROTECTION

ENGINEERING CONTROLS: General ventilation is recommended. Eyewash and safety shower stations are recommended.

EXPOSURE GUIDELINES: No MAC values have been established.

PERSONAL PROTECTIVE EQUIPMENT: See below; RESPIRATORY PROTECTION: Use NIOSH approved dust respirator (ANSI Z 882.1980) or equivalent, as required to control exposure.

HAND PROTECTION: Wear impervious gloves. EYE PROTECTION: Wear chemical splash goggles or face mask.

PRODUCT NAME: TRAMFLOC® 1016

SKIN PROTECTION: If clothing is contaminated, wash skin and launder clothing,.

NOTE: Before eating, drinking or smoking, wash face and hands thoroughly with soap and water.

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE, COLOR AND ODOR: clear colorless to pale liquid with little or no odor.

pH as is: 3-5; FREEZE POINT: 32° F; SPECIFIC GRAVITY: 1.3; Viscosity: 100–4 00 cps

WATER SOLUBILITY: Completely soluble

SECTION 10 - STABILITY AND REACTIVITY

CHEMICAL STABILITY: Stable.

CONDITIONS TO AVOID: None.

MATERIALS TO AVOID: Strong oxidants such as liquid chlorine, enriched gaseous or liquid oxygen and sodium or calcium hypochlorite.

HAZARDOUS DECOMPOSITION PRODUCTS: Oxides of carbon and nitrogen, ammonia and/or hydrogen chloride. Vapor may be harmful or irritating.

SECTION 11 - TOXICOLOGICAL INFORMATION

ACUTE TOXICITY: Not listed as a carcinogen by IARC, NTP, OSHA or ACGIH. AQUATIC TOXICITY: This product, or a similar product is toxic to fish. LC50 (Rainbow Trout) is between 95 to 100 ppm.

IRRITANCY AND CORROSIVENESS: May be slightly irritating to skin and eyes on prolonged exposure. No evidence of corrosiveness.

SENSITIZATION: None known.

SUBACUTE, SUBCHRONIC AND PROLONGED TOXICITY: No information available.

EMPIRICAL DATA ON EFFECTS ON HUMANS: Considered non-toxic in normal use.

SECTION 12 - ECOLOGICAL INFORMATION

OTHER INFORMATION: Discharge of this product must be in accordance with all federal, state, local or other applicable laws and regulations.

SECTION 13 - DISPOSAL CONSIDERATIONS

PRODUCT NAME: TRAMFLOC® 1016

DISPOSAL METHOD: Recycle if possible. If not, absorb spilled material on inert absorbent and dispose of solidified material in accordance with federal, state, local or other applicable laws and regulations.

SECTION 14 - TRANSPORTATION INFORMATION

Non-Hazardous, Non-Regulated

SECTION 15 - REGULATORY INFORMATION

U. S FEDERAL REGULATIONS: CERCLA-SARA Hazard Category:

No SARA Section 313 components exist in this product.

INVENTORY INFORMATION:

EEC EINECS: All components of this product are included on the European Inventory of Existing Chemical Substances (EINECS) in compliance with Council Directive 67/548/EEC as amended.

US TSCA: This product is manufactured in compliance with all provisions of the Toxic Substances Control Act, 15 U.S.C.

CANADA DSL: Components of this product have been reported to Environment Canada in accordance with subsection 25 of the Canadian Environmental Protection Act and are included on the Domestic Substances List.

SECTION 16 - OTHER INFORMATION

HMIS RATINGS: HEALTH: 0; FLAMMABILITY: 1; REACTIVITY: 0; PROTECTION: F

The information contained herein is to the best of our knowledge and belief accurate. However, since the conditions of handling and use are beyond our control, Tramfloc, Inc. makes no guarantee for results obtained, and assumes no responsibility for damages incurred by use of this product. It is the responsibility of the user to comply with all federal, state, and local laws and regulations.