SAFETY DATA SHEET

According to Federal Regulation 29 CFR 1910.1200

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name: TRAMFLOC® 554

Type of product: Substance

Substance: Dialuminum Chloride Pentahydroxide

Synonyms: Aluminum Chlorhydrate

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Processing aid for industrial applications.

Uses advised against: none

1.3. Details of the supplier of the safety data sheet

Company: Tramfloc, Inc.

6046 FM 2920 Rd. #615

Spring, TX 77379-2542

Telephone: 888-929-8973 Telefax: 480-383-6895

E-mail address: water@tramfloc.com

1.4 Emergency telephone number:

24-hour emergency number: 800-424-9300 CHEMTREC (CCN 20412), Outside US 703-527-3887

SECTION 2. Hazards identification

2.1. Classification of the substance or mixture

Classification according to paragraph (d) of Regulation 29 CFR 1910.1200:

Not classified.

2.2. Label elements

Labelling according to paragraph (f) of Regulation 29 CFR 1910.1200:

Hazard symbol(s): none
Signal word: none
Hazard statement(s): none
Precautionary statement(s): none

2.3. Other hazards

Spills produce extremely slippery surfaces.

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SECTION 3. Composition/information on ingredients

3.1 Substances

Main Constituent: Dialuminum Chloride Pentahydroxide

CAS No: 12042-91-0 EC number: 234-933-1

REACH Registration Number: 01-2119533142-53-0013

Purity: 40% w/w

Synonyms: Aluminum Chlorhydrate

Other Constituent: Water (CAS no 7732-18-5, EC no 231-791-2) ~60% w/w

Impurities: None Additives: None

3.2 Mixtures

Hazardous components

none

SECTION 4: First aid measures

4.1. Description of first aid measures

Immediate medical attention is not necessary.

Inhalation:

Supply fresh air. Rinse mouth and nose with water. Contact a physician.

Skin contact:

Rinse with water. If symptoms persist, call a physician.

Eye contact:

Rinse with plenty of lukewarm water, also under the eyelids. If symptoms persist, call a physician.

Ingestion:

Do NOT induce vomiting. Rinse mouth with water. Drink 1 or 2 glasses of water or milk. If symptoms persist, call a physician. Never give anything by mouth to an unconscious person.

Self protection:

Direct contact with the product should be prevented or minimized. Wear gloves in a suitable material such as PVC, Neoprene or Natural rubber.

4.2. Most important symptoms and effects, both acute and delayed

Powder can cause localized skin irritation in folds of the skin or under tight clothing. Contact with dust can cause mechanical irritation or drying of the skin.

4.3. Indication of any immediate medical attention and special treatment needed.

If Inhaled:

May cause mucous membrane irritation with cough and rhinitis.

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If On Skin:

May cause mild irritation dryness and dermatitis.

If In Eyes:

May cause redness, conjunctivitis and short term mild irritation.

If Swallowed:

May cause burning pain in mouth and throat.

SECTION 5. Fire-fighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media:

None.

5.2. Special hazards arising from the substance or mixture

Hydrogen chloride may be released when heating above the decomposition temperature.

5.3. Advice for fire-fighters

In the event of fire, wear self-contained breathing apparatus. Fire fighters must wear fire resistant personnel protective equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Refer to protective measures listed in section "Section 7. Handling and Storage". Wear protective suit and boots. If aerosols or mist are formed, use half mask with combination filter B/P2.

6.2. Environmental precautions

Cover the drains to prevent the product from entering the environment. If the product contaminates rivers and lakes or drains inform respective authorities.

6.3. Methods and material for containment and cleaning up

Contain spills in dyke or use absorptive barriers. Remove larger spills using a vacuum truck. Must be disposed of in accordance with local and national regulations.

6.4. Reference to other sections

Product is water-soluble and compatible with water treatment plants. Product reacts with soaps forming a hydroxide gel.

SECTION 7. Handling and storage

7.1. Precautions for safe handling

The work place and work methods shall be organized in such a way that direct contact with the product is prevented or minimized. Wear gloves in a suitable material such as PVC, Neoprene or Natural rubber. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also consider the specific local conditions under which the product is used, such as the danger of cuts, abrasion and the contact time. Tightly fitted safety goggles must be worn. Material should be transferred in ways that do not create mists or aerosols.

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7.2. Conditions for safe storage, including any incompatibilities.

Product should be stored in dry conditions above freezing and below high temperatures (not >60° C).

Technical Measures: Avoid incompatible materials including non acid-proof metals such as

aluminum, copper and iron, bases, unalloyed steel and galvanized surfaces.

Packaging Materials: Plastic (PE, PP, PVC), fiberglass-reinforced polyester, epoxy-coated concrete

and titanium. High density PE is recommended.

7.3. Specific end use(s)

This product is intended to be used as an antiperspirant and is manufactured under pharmaceutical requirements in the U.S. May also be used in personal care products as a deodorant or an astringent. When used in these applications, the product should be handled as described above to minimize worker exposure to lungs, eyes and skin.

SECTION 8. Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limit is 2mg/m³ as Aluminum for soluble Aluminum compounds (OSHA TLV-TLW, ACGIH TLV-TLW, EH40, EU OEL, AGW).

8.2. Exposure controls

Occupational Exposure Controls

Technical Measures to Prevent Exposure: Material transfer should be done under conditions of local

exhaust ventilation to avoid breathing mist.

Personal Protective Equipment

Respiratory Protection: Dust mask. In absence of local exhaust ventilation, approved respirators are

recommended.

Hand Protection: Wear gloves in a suitable material such as PVC, Neoprene or Natural rubber.

Eye Protection: Tightly fitting safety goggles must be worn.

Skin Protection: Skin should be covered by clothing at a minimum. Avoid excessive skin

contact.

SECTION 9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance: Solution, white to light yellow

Odour: Slight, characteristic.

PH: Approximately 4 in a 15% aqueous solution.

Melting point/range ($^{\circ}$ C): Not applicable. Boiling point/range ($^{\circ}$ C): $110 - 115^{\circ}$ C.

Freeze point (° F): 19; product is freeze/thaw stable.

Ignition temperature (° C): None, product is not flammable.

Vapor Pressure (kPa): 2.3 kPa

Density (g/cm 3): $1.33 - 1.35 \text{ g/cm}^3$

Water Solubility (20 ° C in g/l): Fully soluble

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Viscosity, dynamic (mPa s): 10 mPa s

9.2. Other information

None.

SECTION 10. Stability and reactivity

10.1. Reactivity

Excessive heating after water evaporation for long periods of time can result in the evolution of HCl.

10.2. Chemical stability

Will react with caustics to form aluminum hydroxides. Can corrode ordinary grades of steel.

10.3. Possibility of hazardous reactions

HCl can be evolved during high temperature heating for extended periods of time.

SECTION 11. Toxicological information

11.1. Information on toxicological effects

Product is not classified under either the Dangerous Substance Directive or GHS/CLP Regulation.

Information on the product as supplied:

Acute oral toxicity: Not classified. Rat ingestion study, OECD 401, LD50 (rat) indicates > 2000

mg/kg.

Acute dermal toxicity: Not classified. Rat dermal toxicity test, OECD 402, LD50 (rat) >2000 mg/kg

body weight.

read across.

Acute inhalation toxicity:

STOT - single exposure:

Skin corrosion/irritation: Not classified. Negative results rabbit skin (OECD 404)

Serious eye damage/eye irritation: Not classified. Negative results rabbit eye (OECD 405)

Respiratory/skin sensitisation: Not classified. Negative result for Aluminum Hydroxy Chloride, CAS 1327-41-

€,

Not classified. No STOT identified in animal studies. Human effects can be

related to systemic toxicity.

STOT - repeated exposure: Not classified. Read across from chronic (1 year) toxicity study (oral, rat) with

Al Citrate, OECD 426 and OECD 452.

Read across from short term repeat dose toxicity study (rat) with Aluminum Hydroxy Chloride, CAS 1327-41-9.

Carcinogenicity: Not classified. No studies; none expected.

Mutagenicity/Gentoxicity: Not classified. Negative results for in-vitro mutagenicity testing.

Toxicity for Reproduction: Not classified. Read across from Aluminum Hydroxy Chloride reproductive /

developmental toxicity screening test. NOAEL 1000 mg/kg/day (equivalent to 90 mg/kg bw/day Al3+) and Aluminum Citrate one year developmental and

chronic neurotoxicity study (oral, rat).

SECTION 12. Ecological information

12.1. Ecotoxicity

Not classified. Zebra fish LC50 (96h) 100 – 500 mg/l (OECD 203), Daphnia Magna EC50 (48h) 397mg/l, EC50 (bactéria) > 1000 mg/l Fermentation tube test.

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12.2. Mobility

Not classified based on rapid hydrolysis and precipitation.

12.3. Persistence and Degradability

Inorganic product, not degradable. Cannot be eliminated from water by biological purification processes.

12.4. Results of PBT Assessment

Substance is not toxic.

SECTION 13. Disposal considerations

13.1 Appropriate Disposal / Product

Must be disposed of in accordance with local and national regulations.

13.2 Waste Codes / Waste Designations According to EWC/AVV/U.S. EPA

Not applicable; material is not a hazardous waste.

13.3 Appropriate Packaging

Follow recommendations according to method of disposal and specific disposal facility.

13.4 Additional Information

None.

SECTION 14. Transport information

Land transport (DOT)

Not classified.

Sea transport (IMDG)

Not classified.

Air transport (IATA)

Not classified.

SECTION 15. Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulations: Not classified

Restrictions on use: Maximum precent in an antiperspirant product is regulated.

15.2 National Regulations

Germany: Wassergefahrdungsklasses (water hazard class): not a hazard

United States: Antiperspirants are regulated by the FEDA as an OTC pharmaceutical. See

Antiperspirant Monograph for details on formulation, manufacture and labeling.

Maximum percent in an antiperspirant product is regulated.

SECTION 16. Other information

NFPA and HMIS Ratings: NFPA:

Health: 2

Flammability: 0
Instability: 0

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HMIS: Health: 2

Flammability: 0 Physical Hazard: 0

PPE Code: B

Abbreviation Definition

< less than
> greater than
% percent

°C degree Centigrade

ACGIH American Conference of Governmental Industrial Hygienists

ADR European Agreement Concerning the International Carriage of Dangerous

Goods

Al: Aluminum

Al³⁺ aluminum trivalent cation

AVV Abfallverzeichnis-Verordnung B/P2 breathing, non-toxic particle filter

BOD: Biochemical Oxygen Demand

bw body weight

CAS: Chemical Abstracts Service

CLP: Classification, labeling and packaging

cm3 cubic centimeter

DGR Dangerous Goods Regulations
DSL Dangerous Substances List

EC Number or (ECN) European Community Number

EC50 Concentration causing 50% of the maximum response
EH40: UK Environmental Health occupational exposure limits

e-mail electronic mail address
EmS Emergency Schedule

ERG Emergency Response Guidebook

EST/EDT Eastern Standard Time/Eastern Daylight Savings Time

EWC European Waste Council

FAX facsimile number

FDA Food and Drug Administration (USA)

g gram

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GGVS Regulation of hazardous transportation for Germany

GHS: Globally Harmonized System

h hour

HCl hydrogen chloride

HMIS hazardous material information system

IATA International Air Transport Association

ICAO-TI International Civil Aviation Organization Technical Instructions

IMDG International Maritime Dangerous Goods

kg kilogram l liter

LC50 50% lethal concentration

LD50 50% lethal dose
m³ cubic meter
mg milligram
mPa millipascal
No. number

N.O.S: Not otherwise specified

NFPA National Fire Protection Association
NOAEL no observable adverse effect level

OECD Organization for Economic Co-Operation and Development

OSHA: Occupational Safety and Health Administration

OTC Over the Counter

PBT: Persistent, Bioaccumulative and Toxic

PE polyethylene

pH log hydrogen ion concentration (acid-base scale)

PO Post Office PP polypropylene

PPE Personal Protective Equipment

PVC polyvinyl chloride

RCRA Resource Conservation & Recovery Act

REACH Registration, Evaluation, Authorisation and Restriction of Chemical substances

(M)SDS: (Material) Safety Data Sheet

s second

STOT Specific target organ toxicity

TLV-TWA: Threshold Limit Value – Time-Weighted Average

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w/w: weight by weight

The information contained herein is to the best of our knowledge and belief accurate. However, since the conditions of handling and use are beyond our control, Tramfloc, Inc. makes no guarantee for results obtained, and assumes no responsibility for damages incurred by use of this product. It is the responsibility of the user to comply with all federal, state, and local laws and regulations.

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