SAFETY DATA SHEET

According to Federal Regulation 29 CFR 1910.1200

SECTION 1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name: TRAMFLOC® 147 Anionic Emulsion polymer

Type of product: Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Processing aid for industrial applications.

Uses advised against: none

1.3. Details of the supplier of the safety data sheet

Company: Tramfloc, Inc.

6046 FM 2920 Rd. #615

Spring, TX 77379-2542

Telephone: 888-929-8973

Telefax: 480-383-6895

E-mail address: water@tramfloc.com

1.4 Emergency telephone number:

24-hour emergency number: 800-424-9300 CHEMTREC (CCN 20412), Outside US 703-527-3887

SECTION 2. Hazards identification

2.1. Classification of the substance or mixture

Classification according to paragraph (d) of 29 CFR 1910.1200:

Not classified.

2.2. Label elements

Labelling according to paragraph (f) of 29 CFR 1910.1200:

Hazard symbol(s): None.

Signal word: None.

Hazard statement(s): None.

Precautionary statement(s): None.

2.3. Other hazards

Spills produce extremely slippery surfaces.

SECTION 3. Composition/information on ingredients

Product name: TRAMFLOC® 147 Page: 1 01/04/24

3.1. Substances

Not applicable, this product is a mixture.

3.2. Mixtures

This product is a mixture.

Hazardous components

Distillates (petroleum), hydrotreated light

Concentration/ -range: 20 - 45%

CAS Number: 64742-47-8

Classification according to paragraph (d) of 29 CFR 1910.1200: Asp. Tox. 1;H304

Notes

Does not result in classification of the mixture if the kinematic viscosity is greater than 20.5 mm²/s measured at 40°C.

Poly(oxy-1,2-ethanediyl), a-tridecyl-w-hydroxy-, branched

Concentration/ -range: < 5%

CAS Number: 69011-36-5

Classification according to paragraph (d) of 29 CFR 1910.1200: Acute Tox. 4;H302, Eye Dam. 1;H318

For explanation of abbreviations see section 16

SECTION .: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air. No hazards which require special first aid measures.

Skin contact: Wash off immediately with soap and plenty of water while removing all

contaminated clothes and shoes. In case of persistent skin irritation, consult a

physician.

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15

minutes. Alternatively, rinse immediately with Diphoterine[®]. Get prompt

medical attention.

Ingestion: Rinse mouth with water. Do NOT induce vomiting. Call a physician or poison

control centre immediately.

4.2. Most important symptoms and effects, both acute and delayed

None under normal use.

4.3. Indication of any immediate medical attention and special treatment needed

None reasonably foreseeable.

Other information:

Product name: TRAMFLOC® 147 Page: 2 01/04/24

None.

SECTION 5. Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Water. Water spray. Foam. Carbon dioxide (CO₂). Dry powder. Warning! Spills produce extremely slippery surfaces.

Unsuitable extinguishing media:

None.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products:

Carbon oxides (CO_x). Nitrogen oxides (NO_x). Hydrogen cyanide (hydrocyanic acid) may be produced in the event of combustion in an oxygen deficient atmosphere.

5.3. Advice for firefighters

Protective measures:

Wear self-contained breathing apparatus and protective suit.

Other information:

Spills produce extremely slippery surfaces.

SECTION 6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions: Do not touch or walk through spilled material. Spills produce extremely

slippery surfaces.

Protective equipment: Wear adequate personal protective equipment (see Section 8 Exposure

Controls/Personal Protection).

Emergency procedures: Keep people away from spill/leak. Prevent further leakage or spillage if

safe to do so.

6.2. Environmental precautions

As with all chemical products, do not flush into surface water.

6.3. Methods and material for containment and cleaning up

Small spills:

Do not flush with water. Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal.

Large spills:

Do not flush with water.Dam up. Soak up with inert absorbent material. Clean up promptly by scoop or vacuum.

Product name: TRAMFLOC® 147 Page: 3 01/04/24

Residues:

After cleaning, flush away traces with water.

6.4. Reference to other sections

SECTION 7: Handling and storage; SECTION 8: Exposure controls/personal protection; SECTION 13: Disposal considerations;

SECTION 7. Handling and storage

7.1. Precautions for safe handling

Avoid contact with skin and eyes. Renders surfaces extremely slippery when spilled. When using, do not eat, drink or smoke.

7.2. Conditions for safe storage, including any incompatibilities

Keep away from heat and sources of ignition. Freezing will affect the physical condition and may damage the material. Incompatible with oxidizing agents.

7.3. Specific end use(s)

This information is not available.

SECTION 8. Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits:

Distillates (petroleum), hydrotreated light

ACGIH: 200 mg/m3 (8 hours)

8.2. Exposure controls

Appropriate engineering controls:

Use local exhaust if misting occurs. Natural ventilation is adequate in absence of mists.

Individual protection measures, such as personal protective equipment:

Eye/face protection: Safety glasses with side-shields.

Skin protection: Hand protection: PVC or other plastic material gloves.

Other: Wear coveralls and/or chemical apron and rubber footwear where physical

contact can occur.

Respiratory protection: No personal respiratory protective equipment normally required.

Additional advice: Wash hands before breaks and at the end of workday. Wash hands before breaks

and immediately after handling the product. Handle in accordance with good

industrial hygiene and safety practice.

Environmental exposure controls:

Do not allow uncontrolled discharge of product into the environment.

SECTION 9. Physical and chemical properties

Product name: TRAMFLOC® 147 Page: 4 01/04/24

9.1. Information on basic physical and chemical properties

Appearance: Viscous liquid, Milky.

Odor: Aliphatic.

Odor Threshold: No data available.

pH: 5.5 - 8.5 @ 5 g/L

Melting point/freezing point: < 5°C

Initial boiling point and boiling range: > 100°C

Flash point: Does not flash.

Evaporation rate: No data available.

Flammability (solid, gas): Not applicable.

Upper/lower flammability or explosive limits: Not expected to create explosive atmospheres.

Vapor pressure: 2.3 kPa @ 20°C

Vapor density: 0.804 g/liter 20°C

Relative density: 1.0 - 1.2

Solubility(ies): Completely miscible.

Partition coefficient: Not applicable.

Autoignition temperature: No data available.

Decomposition temperature: > 150°C

Viscosity: > 20.5 mm²/s @ 40°C

Explosive properties: Not expected to be explosive based on the chemical structure.

Oxidizing properties: Not expected to be oxidizing based on the chemical structure.

9.2. Other information

None.

SECTION 10. Stability and reactivity

10.1. Reactivity

Stable under recommended storage conditions.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

None known.

10.4. Conditions to avoid

Protect from frost, heat and sunlight.

Product name: TRAMFLOC® 147 Page: 5 01/04/24

10.5. Incompatible materials

Incompatible with oxidizing agents.

10.6. Hazardous decomposition products

Thermal decomposition may produce: nitrogen oxides (NO_x) , carbon oxides (CO_x) . Hydrogen cyanide (hydrocyanic acid) may be produced in the event of combustion in an oxygen deficient atmosphere.

SECTION 11. Toxicological information

11.1. Information on toxicological effects

Information on the product as supplied:

Acute oral toxicity: $LD_{50}/oral/rat > 5000 \text{ mg/kg (Estimated)}$

Acute dermal toxicity: $LD_{50}/dermal/rat > 5000 \text{ mg/kg}$. (Estimated)

Acute inhalation toxicity: The product is not expected to be toxic by inhalation.

Skin corrosion/irritation: Non-irritating to skin.

Serious eye damage/eye irritation: Not irritating. (OECD 437)

Respiratory/skin sensitization: Not sensitizing.

Mutagenicity: Not mutagenic.

Carcinogenicity: Not carcinogenic.

Reproductive toxicity: Not toxic for reproduction.

STOT - Single exposure: No known effects.

STOT - Repeated exposure: No known effect.

Aspiration hazard: Due to the viscosity, this product does not present an aspiration hazard.

Relevant information on the hazardous components:

Distillates (petroleum), hydrotreated light

Acute oral toxicity: $LD_{50}/oral/rat > 5000 \text{ mg/kg (OECD 401)}$

Acute dermal toxicity: LD₅₀/dermal/rabbit > 5000 mg/kg. (OECD 402)

Acute inhalation toxicity: LC_0 /inhalation/4 hours/rat >= 4951 mg/m3 (OECD 403) (Based on

results obtained from tests on analogous products)

Skin corrosion/irritation: Not irritating. (OECD 404) Repeated exposure may cause skin dryness

or cracking.

Serious eye damage/eye irritation: Not irritating. (OECD 405)

Respiratory/skin sensitization: By analogy with similar products, this product is not expected to be

sensitizing. (OECD 406)

Mutagenicity: Not mutagenic. (OECD 471, 473, 474, 476, 478, 479)

Carcinogenicity: Carcinogenicity study in rats (OECD 451): Negative.

Product name: TRAMFLOC® 147 Page: 6 01/04/24

Reproductive toxicity: By analogy with similar substances, this substance is not expected to be

toxic for reproduction. NOAEL/rat = 300 ppm. (OECD 421)

STOT - Single exposure: No known effects.

STOT - Repeated exposure: NOAEL/oral/rat/90 days >= 3000 mg/kg/day (OECD 408) (Based on

results obtained from tests on analogous products)

Aspiration hazard: May be fatal if swallowed and enters airways.

Poly(oxy-1,2-ethanediyl), a-tridecyl-w-hydroxy-, branched

Acute oral toxicity: $LD_{50}/oral/rat = 500 - 2000 \text{ mg/kg}$

Acute dermal toxicity: $LD_{50}/dermal/rabbit > 2000 \text{ mg/kg}.$

Acute inhalation toxicity: No data available.

Skin corrosion/irritation: Not irritating. (OECD 404)

Serious eye damage/eye irritation: Causes serious eye irritation. (OECD 405)

Respiratory/skin sensitization: The results of testing on guinea pigs showed this material to be non-

sensitizing.

Mutagenicity: In vitro tests did not show mutagenic effects. In vivo tests did not show

mutagenic effects.

Carcinogenicity: Based on the absence of mutagenicity, it is unlikely that the substance is

carcinogenic.

Reproductive toxicity: Two-Generation Reproduction Toxicity (OECD 416)

- NOAEL/rat > 250 mg/kg/day

Prenatal Development Toxicity Study (OECD 414)

- NOAEL/Maternal toxicity/rat > 50 mg/kg/day

- NOAEL/Developmental toxicity/rat > 50 mg/kg/day

STOT - Single exposure: No known effects.

STOT - Repeated exposure: NOAEL/oral/rat/600 days = 50 mg/kg/day

Aspiration hazard: No known effects.

SECTION 12, Ecological information

12.1. Toxicity

Information on the product as supplied:

Acute toxicity to fish: $LC_{50}/Danio rerio/96 hours > 100 mg/L (Estimated)$

LC₅₀/Oncorhynchus mykiss/96 hours > 100 mg/L. (Estimated)

Acute toxicity to invertebrates: $EC_{50}/Daphnia magna/48 hours > 100 mg/L (Estimated)$

Acute toxicity to algae: $IC_{50}/Algae/72 \text{ hours} > 100 \text{ mg/L (Estimated)}$

Chronic toxicity to fish:

No data available.

Product name: TRAMFLOC® 147 Page: 7 01/04/24

Chronic toxicity to invertebrates: No data available.

Toxicity to microorganisms: No data available.

Effects on terrestrial organisms: No data available.

Sediment toxicity: No data available.

Relevant information on the hazardous components:

Distillates (petroleum), hydrotreated light

Acute toxicity to invertebrates: EC₀/Daphnia magna/48 hours > 1000 mg/L (OECD 202)

Acute toxicity to fish: $LC_0/Oncorhynchus mykiss/96 hours > 1000 mg/L. (OECD 203)$

Acute toxicity to invertebrates: $EC_0/Daphnia magna/48 hours > 1000 mg/L (OECD 202)$

Acute toxicity to algae: IC₀/Pseudokirchneriella subcapitata/72 hours > 1000 mg/L. (OECD

201)

Chronic toxicity to fish: NOEC/Oncorhynchus mykiss/28 days > 1000 mg/L

Chronic toxicity to invertebrates: NOEC/Daphnia magna/21 days > 1000 mg/L

Toxicity to microorganisms: EC_{50} /Tetrahymena pyriformis/ 48h > 1000 mg/L.

Effects on terrestrial organisms: No data available.

Sediment toxicity: No data available. Readily biodegradable, exposure to sediment is

unlikely.

Poly(oxy-1,2-ethanediyl), a-tridecyl-w-hydroxy-, branched

Acute toxicity to fish: LC_{50} /Cyprinus carpio/96 hours = 1 - 10 mg/L (OECD 203)

Acute toxicity to invertebrates: $EC_{50}/Daphnia/48 \text{ hours} = 1 - 10 \text{ mg/L (OECD 202)}$

Acute toxicity to algae: $IC_{50}/Desmodesmus subspicatus/72 hours = 1 - 10 mg/L (OECD 201)$

Chronic toxicity to fish:

No data available.

Chronic toxicity to invertebrates: NOEC/Daphnia magna/21 days > 1 mg/L (OECD 202)

Toxicity to microorganisms: $EC_{10}/activated sludge/17 \text{ hours} > 10000 \text{ mg/L (DIN } 38412-8)$

Effects on terrestrial organisms: No data available.

Sediment toxicity: No data available.

12.2. Persistence and degradability

Information on the product as supplied:

Degradation: Not readily biodegradable.

Hydrolysis: Does not hydrolyse.

Photolysis: No data available.

Relevant information on the hazardous components:

Distillates (petroleum), hydrotreated light

Product name: TRAMFLOC® 147 Page: 8 01/04/24

Degradation: Readily biodegradable. 67.6% / 28 days (OECD 301 F); 68.8% / 28

days (OECD 306); 61.2% / 61 days (OECD 304 A)

Hydrolysis: Does not hydrolyse.

Photolysis: No data available.

Poly(oxy-1,2-ethanediyl), a-tridecyl-w-hydroxy-, branched

Degradation: Readily biodegradable. > 60% / 28 days (OECD 301 B)

Hydrolysis: Does not hydrolyze.

Photolysis: No data available.

12.3. Bioaccumulative potential

Information on the product as supplied:

The product is not expected to bioaccumulate.

Partition co-efficient (Log Pow): Not applicable.

Bioconcentration factor (BCF): No data available.

Relevant information on the hazardous components:

Distillates (petroleum), hydrotreated light

Partition co-efficient (Log Pow): 3 - 6

Bioconcentration factor (BCF): No data available.

Poly(oxy-1,2-ethanediyl), a-tridecyl-w-hydroxy-, branched

Partition co-efficient (Log Pow): > 3

Bioconcentration factor (BCF): No data available.

12.4. Mobility in soil

Information on the product as supplied:

No data available.

Relevant information on the hazardous components:

Distillates (petroleum), hydrotreated light

Koc: No data available.

Poly(oxy-1,2-ethanediyl), a-tridecyl-w-hydroxy-, branched

Koc: > 5000

12.5. Other adverse effects

None known.

SECTION 13. Disposal considerations

13.1. Waste treatment methods

Product name: TRAMFLOC® 147 Page: 9 01/04/24

Waste from residues/unused products:

Dispose in accordance with local and national regulations.

Contaminated packaging:

Rinse empty containers with water and use the rinse-water to prepare the working solution. If recycling is not practicable, dispose of in compliance with local regulations. Can be landfilled or incinerated, when in compliance with local regulations.

Recycling:

In accordance with local and national regulations.

SECTION 14. Transport information

Land transport (DOT) Not classified.

Sea transport (IMDG) Not classified.

Air transport (IATA) Not classified.

SECTION 15. Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Information on the product as supplied:

TSCA Chemical Substances Inventory:

All components of this product are either listed on the inventory or are exempt from listing.

US SARA Reporting Requirements:

SARA (Section 311/312) hazard class:

Not concerned.

SARA Title III Sections:

Section 302 (TPQ) - Reportable Quantity:

Not concerned.

Section 304 - Reportable Quantity:

Not concerned.

Section 313 (De minimis concentration):

Not concerned.

Clean Water Act

Section 311 Hazardous Substances (40 CFR 117.3) - Reportable Quantity:

Not concerned.

Clean Air Act

Section 112(r) Accidental release prevention requirements (40 CFR 68) - Reportable Quantity:

Product name: TRAMFLOC® 147 Page: 10

01/04/24

Not concerned. **CERCLA** Hazardous Substances List (40 CFR 302.4) - Reportable Quantity: Not concerned. RCRA status: Not RCRA hazardous. California Proposition 65 Information: WARNING! This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm, Acrylamide **SECTION 16. Other information** NFPA and HMIS Ratings: NFPA: Health: 0 Flammability: 1 Instability: 0 HMIS: Health: 0 Flammability: 1 Physical Hazard: 0 PPE Code: B This data sheet contains changes from the previous version in section(s): SECTION 8. Exposure controls/personal protection, SECTION 16. Other Information. Key or legend to abbreviations and acronyms used in the safety data sheet: Acronyms STOT = Specific target organ toxicity Abbreviations Acute Tox. 4 = Acute toxicity Category Code 4

Asp. Tox. 1 = Aspiration hazard Category Code 1

Eye Dam 1 = Serious eye damage/eye irritation Category Code 1

Hazard statements

H302 - Harmful if swallowed

H304 - May be fatal if swallowed and enters airways

Product name: TRAMFLOC® 147 Page: 11

01/04/24

H318 - Causes serious eye damage

Training advice:

Do not handle until all safety precautions have been read and understood.

This SDS was prepared in accordance with the following:

U.S. Code of Federal Regulations 29 CFR 1910.1200

Version: 19.01.c

The information contained herein is to the best of our knowledge and belief accurate. However, since the conditions of handling and use are beyond our control, Tramfloc, Inc. makes no guarantee for results obtained, and assumes no responsibility for damages incurred by use of this product. It is the responsibility of the user to comply with all federal, state, and local laws and regulations.

Product name: TRAMFLOC® 147 Page: 12

01/04/24