SAFETY DATA SHEET

According to Federal Regulation 29 CFR 1910.1200

SECTION 1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product names: TRAMFLOC® 146 Anionic Emulsion polymer

Type of product: Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Processing aid for industrial applications.

Uses advised against: none

1.3. Details of the supplier of the safety data sheet

Company: Tramfloc, Inc.

6046 FM 2920 Rd. #615

Spring, TX 77379-2542

Telephone: 888-929-8973 Telefax: 480-383-6895

E-mail address: water@tramfloc.com

1.4 Emergency telephone number:

24-hour emergency number: 800-424-9300 CHEMTREC (CCN 20412), Outside US 703-527-3887

SECTION 2. Hazards identification

2.1. Classification of the substance or mixture

Classification according to paragraph (d) of Regulation 29 CFR 1910.1200:

Not classified.

2.2. Label elements

Labelling according to paragraph (f) of Regulation 29 CFR 1910.1200:

Hazard symbol(s): none
Signal word: none
Hazard statement(s): none
Precautionary statement(s): none

2.3. Other hazards

Aqueous solutions or powders that become wet render surfaces extremely slippery.

SECTION 3. Composition/information on ingredients

3.1 Substances

Not applicable, this product is not a substance.

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3.2 Mixtures

Hazardous components

Distillates (petroleum), hydrotreated light

Concentration/ gamme: 20-45%

CAS Number: 64742-47-8

Classification according to paragraph

(d) of Regulation 29 CFR 1910.1200: Asp. Tox. 1: H304

Notes:

Does not result in classification of the mixture if the kinematic viscosity is greater than 20.5 mm2/s measured at 40°C.

Poly(oxy-1,2-ethanediyl), a-tridecyl-w-hydroxy-, branched

Concentration/ gamme : < 3%

CAS Number: 69011-36-5

Classification according to paragraph

(d) of Regulation 29 CFR 1910.1200: Acute Tox.4; H302, Eye Dam. 1; H318

For explanation of abbreviations see section 16

SECTION 4. First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air. No hazards which require special first aid measures.

Skin contact:

Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. In case of persistent skin irritation, consult a physician.

Eye contact:

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Alternatively, rinse immediately with Diphoterine®. Get prompt medical attention.

Ingestion:

Rinse mouth with water. Do NOT induce vomiting. Call a physician or poison control centre immediately.

4.2. Most important symptoms and effects, both acute and delayed

None under normal use.

4.3. Indication of any immediate medical attention and special treatment needed.

None reasonably foreseeable.

Other information:

None.

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SECTION 5. Fire-fighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Water. Water spray. Foam. Carbon dioxide (CO₂). Dry powder.

Unsuitable extinguishing media:

None.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products:

Carbon oxides (CO_x). Nitrogen oxides (NO_x). Hydrogen cyanide (hydrocyanic acid) may be produced in the event of combustion in an oxygen deficient atmosphere.

5.3. Advice for fire-fighters

Protective measures:

Wear self-contained breathing apparatus and protective suit.

Other information:

Spills produce extremely slippery surfaces.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions:

Do not touch or walk through spilled material. Spills produce extremely slippery surfaces.

Protective equipment:

Wear suitable protective clothing, gloves and eye/face protection.

Emergency procedures:

Keep people away from spill/leak.

6.2. Environmental precautions

As with all chemical products, do not flush into surface water.

6.3. Methods and material for containment and cleaning up

Small spills:

Do not flush with water. Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal.

Large spills:

Do not flush with water. Dam up. Clean up promptly by scoop or vacuum.

Residues:

Soak up with inert absorbent material. After cleaning, flush away traces with water.

6.4. Reference to other sections

SECTION 8: Exposure controls/personal protection; SECTION 13: Disposal considerations; SECTION 7: Handling and storage;

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SECTION 7. Handling and storage

7.1. Precautions for safe handling

Avoid contact with skin and eyes. Renders surfaces extremely slippery when spilled. When using, do not eat, drink or smoke.

7.2. Conditions for safe storage, including any incompatibilities.

Keep away from heat and sources of ignition. Freezing will affect the physical condition and may damage the material. Incompatible with oxidizing agents.

7.3. Specific end use(s)

None.

SECTION 8. Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits:

Distillates (petroleum), hydrotreated light

ACGIH: 200 mg/m³ (8-hour)

8.2. Exposure controls

Appropriate engineering controls:

Use local exhaust if dusting occurs. Natural ventilation is adequate in absence of dusts.

Individual protection measures, such as personal protective equipment:

Eye/face protection: Safety glasses with side-shields.

Skin protection: Wear coveralls and/or chemical apron and rubber footwear where physical

contact can occur.

Hand protection: PVC or other plastic material gloves.

Respiratory protection: No personal respiratory protective equipment normally required.

Additional advice: Wash hands before breaks and at the end of workday. Handle in accordance with

good industrial hygiene and safety practice. Wash hands and face before breaks

and immediately after handling the product.

Environmental exposure controls: Do not allow uncontrolled discharge of product into the environment.

SECTION 9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance: Viscous liquid, Milky.

Odor: Aliphatic

Odor Threshold: Not applicable. pH: 5 - 8 @ 5 g/L

Melting point/freezing point: > 5°C

Initial boiling point and boiling range: > 100°C Flash point: Not applicable.

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Evaporation rate: Not applicable.

Flammability (solid, gas): No data available.

Upper/lower flammability or explosive limits: Not expected to create explosive atmospheres.

Vapor pressure: 2.3 kPa @ 20°C

Relative density: 1.0 - 1.2

Solubility(ies): Completely miscible.

Partition coefficient: Not applicable.

Autoignition temperature: No data available.

Decomposition temperature: > 150°C

Viscosity: $> 20.5 \text{ mm}^2/\text{s} \ \text{@} \ 40^{\circ}\text{C}$

Explosive properties: Not expected to be explosive based on the chemical structure.

Oxidizing properties: Not expected to be oxidizing based on the chemical structure.

9.2. Other information

None.

SECTION 10. Stability and reactivity

10.1. Reactivity

Stable under recommended storage conditions.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

None known.

10.4. Conditions to avoid

Protect from frost, heat and sunlight.

10.5. Incompatible materials

Incompatible with oxidizing agents.

10.6. Hazardous decomposition products

Thermal decomposition may produce: nitrogen oxides (NO_x) , carbon oxides (CO_x) . Hydrogen cyanide (hydrocyanic acid) may be produced in the event of combustion in an oxygen deficient atmosphere.

SECTION 11. Toxicological information

11.1. Information on toxicological effects

Information on the product as supplied:

Acute oral toxicity: $LD_{50}/oral/rat > 5000 \text{ mg/kg}$

Acute dermal toxicity: $LD_{50}/dermal/rat > 5000 \text{ mg/kg}$

Acute inhalation toxicity: The product is not expected to be toxic by inhalation.

Skin corrosion/irritation: Not irritating.

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Serious eye damage/eye irritation: Slightly irritating.

Respiratory/skin sensitization: Not sensitizing.

Mutagenicity: Not mutagenic.

Carcinogenicity: Not carcinogenic.

Reproductive toxicity: Not toxic for reproduction.

STOT - single exposure: No known effects.
STOT - repeated exposure: No known effects.

Aspiration hazard: Due to the viscosity, this product does not present an aspiration hazard.

Relevant information on the hazardous components:

Distillates (petroleum), hydrotreated light

Acute oral toxicity: $LD_{50}/oral/rat > 5000 \text{ mg/kg (OECD 401)}$

Acute dermal toxicity: LD_{50} /dermal/rabbit > 5000 mg/kg (OECD 402)

Acute inhalation toxicity: LC_{50} /inhalation/4 h/rat = 4951 mg/m₃ (OECD 403)

Skin corrosion/irritation: Not irritating. (OECD 404)

Repeated exposure may cause skin dryness or cracking.

Serious eye damage/eye irritation: Not irritating. (OECD 405)

Respiratory/skin sensitization: By analogy with similar products, this product is not expected to be sensitizing.

(OECD 406)

Mutagenicity: Not mutagenic. (OECD 471, 473, 474, 476, 478, 479)
Carcinogenicity: Carcinogenicity study in rats (OECD 451): Negative

Reproductive toxicity: By analogy with similar substances, this substance is not expected to be toxic for

reproduction. NOAEL/rat = 300 ppm (OECD 421)

STOT - single exposure: No known effects.

STOT - repeated exposure: NOAEL/oral/rat/90 days \geq 3000 mg/kg/day (OECD 408) (Based on results

obtained from tests on analogous products.).

Aspiration hazard: May be fatal if swallowed and enters airways.

Poly(oxy-1,2-ethanediyl), a-tridecyl-w-hydroxy-, branched

Acute oral toxicity: $LD_{50}/oral/rat = 200 - 300 \text{ mg/kg}$

Acute dermal toxicity: $LD_{50}/dermal/rabbit > 2000 \text{ mg/kg}$

Acute inhalation toxicity: No data available.

Skin corrosion/irritation: Not irritating.

Serious eye damage/eye irritation: Causes serious eye irritation.

Respiratory/skin sensitization: The results of testing on guinea pigs showed this material to be non-sensitizing.

Mutagenicity: Not mutagenic.

Carcinogenicity: Not carcinogenic.

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Reproductive toxicity: Two-Generation Reproduction Toxicity (OECD 416)

NOAEL/rat > 250 mg/kg/day

Prenatal Development Toxicity Study (OECD 414)

NOAEL/Maternal toxicity/rat > 50 mg/kg/day

NOAEL/Developmental toxicity/rat > 50 mg/kg/day

STOT - single exposure: No known effects.

STOT - repeated exposure: NOAEL/oral/rat/600 days = 50 mg/kg/day

Aspiration hazard: No known effects.

SECTION 12. Ecological information

12.1. Toxicity

Information on the product as supplied:

Acute toxicity to fish: $LC_{50}/Fish/96 \text{ hours} > 100 \text{ mg/L}$

Acute toxicity to invertebrates: EC₅₀/Daphnia/48 hours > 100 mg/L

Acute toxicity to algae: $IC_{50}/Algae/72 \text{ hours} > 100 \text{ mg/L}$

Chronic toxicity to fish: No data available.

Chronic toxicity to invertebrates: No data available.

Toxicity to microorganisms: No data available.

Effects on terrestrial organisms: No data available.

Sediment toxicity: No data available.

Relevant information on the hazardous components:

Distillates (petroleum), hydrotreated light

Acute toxicity to fish: LC_0 /Oncorhynchus mykiss/96 hours > 1000 mg/L (OECD 203)

Acute toxicity to invertebrates: EC₀/Daphnia magna/48 hours > 1000 mg/L (OECD 202)

Acute toxicity to algae: IC_0 /Pseudokirchneriella subcapitata/72 hours > 1000 mg/L (OECD 201)

Chronic toxicity to fish: NOEC/Oncorhynchus mykiss/28 days > 1000 mg/L

Chronic toxicity to invertebrates: NOEC/Daphnia magna/21 days \geq 1000 mg/L

Toxicity to microorganisms: EC_{50} /Tetrahymena pyriformis/ 48h > 1000 mg/L

Effects on terrestrial organisms: No data available.

Sediment toxicity: No data available. Readily biodegradable, exposure to sediment is unlikely.

Poly(oxy-1,2-ethanediyl), a-tridecyl-w-hydroxy-, branched

Acute toxicity to fish: LC_{50} /Cyprinus carpio/96 hours = 1 - 10 mg/L (OECD 203)

Acute toxicity to invertebrates: EC_{50} /Daphnia/48 hours = 1 - 10 mg/L (OECD 202)

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Acute toxicity to algae: IC_{50} /Desmodesmus subspicatus/72 hours = 1 - 10 mg/L (OECD 201)

Chronic toxicity to fish: No data available.

Chronic toxicity to invertebrates: No data available.

Toxicity to microorganisms: EC10/activated sludge/17 h > 10000 mg/L (DIN 38412-8)

Effects on terrestrial organisms: No data available. Sediment toxicity:

No data available.

12.2. Persistence and degradability

Information on the product as supplied:

Degradation: Not readily biodegradable.

Hydrolysis: Does not hydrolyze.

Photolysis: No data available.

Relevant information on the hazardous components:

Distillates (petroleum), hydrotreated light

Degradation: Readily biodegradable.

Hydrolysis: Does not hydrolyze.

Photolysis: No data available.

Poly(oxy-1,2-ethanediyl), a-tridecyl-w-hydroxy-, branched

Degradation: Readily biodegradable. > 60% / 28 days (OECD 301 B)

Hydrolysis: Does not hydrolyze.

Photolysis: No data available.

12.3. Bioaccumulative potential

Information on the product as supplied:

Not bioaccumulating.

Partition co-efficient (Log Pow): -2 Bioconcentration factor (BCF): ~0

Relevant information on the hazardous components:

Distillates (petroleum), hydrotreated light

Partition co-efficient (Log Pow): 3-6

Bioconcentration factor (BCF): No data available.

Poly(oxy-1,2-ethanediyl), a-tridecyl-w-hydroxy-, branched

Partition co-efficient (Log Pow): > 3

Bioconcentration factor (BCF): No data available.

12.4. Mobility in soil

Information on the product as supplied:

No data available.

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Relevant information on the hazardous components:

Distillates (petroleum), hydrotreated light

Koc: No data available.

Poly(oxy-1,2-ethanediyl), a-tridecyl-w-hydroxy-, branched

Koc: > 5000 12.5. Other adverse effects

None.

12.5. Other adverse effects

None known.

SECTION 13. Disposal considerations

13.1. Waste treatment methods

Waste from residues / unused products:

Dispose of in accordance with local regulations.

Contaminated packaging:

If recycling is not practicable, dispose of in compliance with local regulations.

Recycling:

The product and its packaging are not suitable for recycling.

SECTION 14. Transport information

Land transport (DOT)

Not classified.

Sea transport (IMDG)

Not classified.

Air transport (IATA)

Not classified.

SECTION 15. Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Information on the product as supplied: TSCA Chemical Substances Inventory:

All components of this product are either listed on the inventory or are exempt from listing.

US SARA Reporting Requirements: SARA (Section 311/312) hazard class:

Not concerned.

RCRA status:

Not RCRA hazardous.

California Proposition 65 Information:

WARNING! This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm, acrylamide.

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SECTION 16. Other information

NFPA and HMIS Ratings: NFPA:

Health: 0

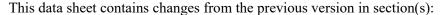
Flammability: 1 Instability: 0

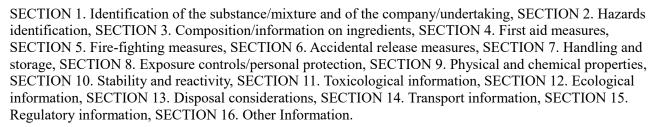
HMIS:

Health: 0

Flammability: 1 Physical Hazard: 0

PPE Code: B





Key or legend to abbreviations and acronyms used in the safety data sheet:

Abbreviations

Acute Tox. 4 = Acute toxicity Category Code 4

Asp. Tox. 1 = Aspiration hazard Category Code 1

Eye Dam 1 = Serious eye damage/eye irritation Category Code 1

H-Phrases

H302 - Harmful if swallowed

H304 - May be fatal if swallowed and enters airways

H318 - Causes serious eye damage

This SDS was prepared in accordance with the following:

Federal Regulation 29 CFR 1910.1200

The information contained herein is to the best of our knowledge and belief accurate. However, since the conditions of handling and use are beyond our control, Tramfloc, Inc. makes no guarantee for results obtained, and assumes no responsibility for damages incurred by use of this product. It is the responsibility of the user to comply with all federal, state, and local laws and regulations.

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