

# TRAMFLOC, INC.

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## Technical Information Bulletin

### TRAMFLOC® 1245 PHOSPHATE CORROSION & SCALE INHIBITOR FOR POTABLE WATER

#### *Product Description*

Tramfloc® 1245 contains a high ratio of ortho to polyphosphate formulated with linear chain complex phosphate and ortho-phosphate blends which are applied to help control corrosion and scaling in potable water systems, equipment and metallurgy. Tramfloc® 1245 Inhibitor is manufactured under strictly sanitary conditions and use high quality food grade condensed inorganic phosphate feed stocks. This products is so carefully formulated that it resist reversion for well more than one year. Tramfloc® 1245 Inhibitor is completely water soluble and is UL® approved for the treatment of potable, food process, and membrane feed waters.

#### *Uses*

Tramfloc® 1245 Inhibitor effectively sequesters calcium, iron, copper, lead, and manganese to help prevent mineral scale deposits and control corrosive attack in water distribution systems. The correct application of Tramfloc® 1245 Inhibitor results in the gradual elimination of carbonate deposits, red water, black stains, lead and copper excursions, and green spotting complaints.

#### *Feeding*

It is recommended that the product be fed continuously either neat or diluted with soft water to a point of turbulent flow well before chlorination. If your plant applies lime-soda softening, Tramfloc® 1245 Inhibitor may be fed either before or after the clarifier or filter. If your treatment process includes an iron removal process, feed the product after the filter and before post-chlorination. Your Tramfloc representative can establish the proper control testing protocol for your system or plant.

#### *Packaging*

Tramfloc® 1245 Inhibitor is available in drums, IBC's and bulk.

#### *Handling and Storage*

Solutions should be made-down and diluted in stainless steel, FRP or plastic vessels. Aluminum components should be avoided. Make-down water temperatures should be between 60-95<sup>0</sup>F. Tramfloc® Inhibitor containers should be stored completely closed in a cool, dry place.

#### *Safety and Health*

Spills of this chemical are slippery. Precautions should be taken to prevent them from entering lakes or streams. Chemical can be flushed with copious amounts of water and disposed of according to local regulations or treated with an absorbent material, then collected for subsequent legal disposal. Always wear protective safety equipment and prevent contact of chemical with skins, eyes, and clothing. Observing basic industrial hygiene precautions should prevent any health or safety hazards.