SAFETY DATA SHEET
According to Federal Regulation 29 CFR 1910.1200

SECTION 1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
Product names: TRAMFLOC® 154 Anionic Emulsion polymer
Type of product: Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against
Identified uses: Processing aid for industrial applications.
Uses advised against: none

1.3. Details of the supplier of the safety data sheet
Company: Tramfloc, Inc.
6046 FM 2920 Rd. #615
Spring, TX 77379-2542
Telephone: 888-929-8973
Telefax: 480-383-6895
E-mail address: water@tramfloc.com

1.4 Emergency telephone number:
24-hour emergency number: 800-424-9300 CHEMTREC (CCN 20412), Outside US 703-527-3887

SECTION 2. Hazards identification

2.1. Classification of the substance or mixture
Classification according to paragraph (d) of Regulation 29 CFR 1910.1200:
Not classified.

2.2. Label elements
Labelling according to paragraph (f) of Regulation 29 CFR 1910.1200:
Hazard symbol(s): none
Signal word: none
Hazard statement(s): none
Precautionary statement(s): none

2.3. Other hazards
Aqueous solutions or powders that become wet render surfaces extremely slippery.

SECTION 3. Composition/information on ingredients

3.1 Substances
Not applicable, this product is not a substance.
3.2 Mixtures

Hazardous components

Distillates (petroleum), hydrotreated light
Concentration/ gamme : 20-45%
CAS Number: 64742-47-8
Classification according to paragraph (d) of Regulation 29 CFR 1910.1200: Asp. Tox. 1: H304

Notes:
Does not result in classification of the mixture if the kinematic viscosity is greater than 20.5 mm2/s measured at 40°C.

Poly(oxy-1,2-ethanediyl), a-tridecyl-w-hydroxy-, branched
Concentration/ gamme : < 3%
CAS Number: 69011-36-5
Classification according to paragraph (d) of Regulation 29 CFR 1910.1200: Acute Tox.4; H302, Eye Dam. 1; H318

For explanation of abbreviations see section 16

SECTION 4. First aid measures

4.1. Description of first aid measures

Inhalation:
Move to fresh air. No hazards which require special first aid measures.

Skin contact:
Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. In case of persistent skin irritation, consult a physician.

Eye contact:
Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Alternatively, rinse immediately with Diphoterine®. Get prompt medical attention.

Ingestion:
Rinse mouth with water. Do NOT induce vomiting. Call a physician or poison control centre immediately.

4.2. Most important symptoms and effects, both acute and delayed

None under normal use.

4.3. Indication of any immediate medical attention and special treatment needed.

None reasonably foreseeable.

Other information:
None.
SECTION 5. Fire-fighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Unsuitable extinguishing media:
None.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products:
Thermal decomposition may produce: nitrogen oxides, carbon oxides. Ammonia.

5.3. Advice for fire-fighters

Protective measures:
Wear self-contained breathing apparatus and protective suit.

Other information:
Spills produce extremely slippery surfaces.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions:
Do not touch or walk through spilled material. Spills produce extremely slippery surfaces.

Protective equipment:
Wear suitable protective clothing, gloves and eye/face protection.

Emergency procedures:
Keep people away from spill/leak.

6.2. Environmental precautions

As with all chemical products, do not flush into surface water.

6.3. Methods and material for containment and cleaning up

Small spills:
Do not flush with water. Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal.

Large spills:
Do not flush with water. Dam up. Clean up promptly by scoop or vacuum.

Residues:
Soak up with inert absorbent material. After cleaning, flush away traces with water.

6.4. Reference to other sections

SECTION 8: Exposure controls/personal protection; SECTION 13: Disposal considerations; SECTION 7: Handling and storage;
SECTION 7. Handling and storage

7.1. Precautions for safe handling
Avoid contact with skin and eyes. Renders surfaces extremely slippery when spilled. When using, do not eat, drink or smoke.

7.2. Conditions for safe storage, including any incompatibilities.
Keep away from heat and sources of ignition. Freezing will affect the physical condition and may damage the material. Incompatible with oxidizing agents.

7.3. Specific end use(s)
None.

SECTION 8. Exposure controls/personal protection

8.1. Control parameters
Occupational exposure limits:
*Distillates (petroleum), hydrotreated light*
ACGIH: 200 mg/m³ (8-hour)

8.2. Exposure controls
Appropriate engineering controls:
Use local exhaust if dusting occurs. Natural ventilation is adequate in absence of dusts.

Individual protection measures, such as personal protective equipment:
Eye/face protection: Safety glasses with side-shields.
Skin protection: Wear coveralls and/or chemical apron and rubber footwear where physical contact can occur.
Hand protection: PVC or other plastic material gloves.
Respiratory protection: No personal respiratory protective equipment normally required.

Additional advice: Wash hands before breaks and at the end of workday. Handle in accordance with good industrial hygiene and safety practice. Wash hands and face before breaks and immediately after handling the product.

Environmental exposure controls: Do not allow uncontrolled discharge of product into the environment.

SECTION 9. Physical and chemical properties

9.1. Information on basic physical and chemical properties
Appearance: Viscous liquid, Milky.
Odor: Aliphatic
Odor Threshold: Not applicable.
pH: 5 - 8 @ 5 g/L
Melting point/freezing point: < 5°C
Initial boiling point and boiling range: > 100°C
Flash point: Not applicable.
Evaporation rate: Not applicable.
Flammability (solid, gas): No data available.
Upper/lower flammability or explosive limits: Not expected to create explosive atmospheres.
Vapor pressure: 2.3 kPa @ 20°C
Vapor density: 0.804 f/liter @ 20°C
Relative density: 1.0 – 1.1
Solubility(ies): Completely miscible.
Non-volatile solids: 35-42%
Partition coefficient: Not applicable.
Autoignition temperature: No data available.
Decomposition temperature: > 150°C
Viscosity: > 20.5 mm²/s @ 40°C
Bulk viscosity: 300-2000 cps
Maximum use concentration: 10 g/l
Explosive properties: Not expected to be explosive based on the chemical structure.
Oxidizing properties: Not expected to be oxidizing based on the chemical structure.

9.2. Other information
None.

SECTION 10. Stability and reactivity

10.1. Reactivity
Stable under recommended storage conditions.

10.2. Chemical stability
Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions
None known.

10.4. Conditions to avoid
Protect from frost, heat and sunlight.

10.5. Incompatible materials
Incompatible with oxidizing agents.

10.6. Hazardous decomposition products
Thermal decomposition may produce: nitrogen oxides (NOₓ), carbon oxides (COₓ). Ammonia.

SECTION 11. Toxicological information

11.1. Information on toxicological effects
Information on the product as supplied:
Acute oral toxicity:  \( LD_{50}/oral/rat > 5000 \text{ mg/kg} \)
Acute dermal toxicity:  \( LD_{50}/dermal/rat > 5000 \text{ mg/kg} \)
Acute inhalation toxicity:  The product is not expected to be toxic by inhalation.
Skin corrosion/irritation:  Not irritating.
Serious eye damage/eye irritation:  Slightly irritating.
Respiratory/skin sensitization:  Not sensitizing.
Mutagenicity:  Not mutagenic.
Carcinogenicity:  Not carcinogenic.
Reproductive toxicity:  Not toxic for reproduction.
STOT - single exposure:  No known effects.
STOT - repeated exposure:  No known effects.
Aspiration hazard:  Due to the viscosity, this product does not present an aspiration hazard.

Relevant information on the hazardous components:

**Distillates (petroleum), hydrotreated light**

Acute oral toxicity:  \( LD_{50}/oral/rat > 5000 \text{ mg/kg (OECD 401)} \)
Acute dermal toxicity:  \( LD_{50}/dermal/rabbit > 5000 \text{ mg/kg (OECD 402)} \)
Acute inhalation toxicity:  \( LC_{50}/inhalation/4\ h/rat = 4951 \text{ mg/m}^3 \text{ (OECD 403)} \)
Skin corrosion/irritation:  Not irritating.  \( \text{(OECD 404)} \)
Repeated exposure may cause skin dryness or cracking.
Serious eye damage/eye irritation:  Not irritating.  \( \text{(OECD 405)} \)
Respiratory/skin sensitization:  By analogy with similar products, this product is not expected to be sensitizing.  \( \text{(OECD 406)} \)
Mutagenicity:  Not mutagenic.  \( \text{(OECD 471, 473, 474, 476, 478, 479)} \)
Carcinogenicity:  Carcinogenicity study in rats  \( \text{(OECD 451): Negative} \)
Reproductive toxicity:  By analogy with similar substances, this substance is not expected to be toxic for reproduction.  \( \text{NOAEL/rat = 300 ppm (OECD 421)} \)
STOT - single exposure:  No known effects.
STOT - repeated exposure:  \( \text{NOAEL/oral/rat/90 days >= 3000 mg/kg/day (OECD 408) } \text{(Based on results obtained from tests on analogous products.)} \)
Aspiration hazard:  May be fatal if swallowed and enters airways.

**Poly(oxy-1,2-ethanediyl), a-tridecyl-$\omega$-hydroxy-, branched**

Acute oral toxicity:  \( LD_{50}/oral/rat = 500 - 2000 \text{ mg/kg} \)
Acute dermal toxicity:  \( LD_{50}/dermal/rabbit > 2000 \text{ mg/kg} \)
Acute inhalation toxicity:  No data available.
Skin corrosion/irritation: Not irritating.
Serious eye damage/eye irritation: Causes serious eye irritation.
Respiratory/skin sensitisation: The results of testing on guinea pigs showed this material to be non-sensitizing.
Mutagenicity: Not mutagenic.
Carcinogenicity: Not carcinogenic.
Reproductive toxicity: Two-Generation Reproduction Toxicity (OECD 416)
NOAEL/rat > 250 mg/kg/day
Prenatal Development Toxicity Study (OECD 414)
NOAEL/Maternal toxicity/rat > 50 mg/kg/day
NOAEL/Developmental toxicity/rat > 50 mg/kg/day
STOT - single exposure: No known effects.
STOT - repeated exposure: NOAEL/oral/rat/600 days = 50 mg/kg/day
Aspiration hazard: No known effects.

SECTION 12. Ecological information

12.1. Toxicity

Information on the product as supplied:
Acute toxicity to fish: LC$_{50}$/Oncorhynchus mykiss/96 hours > 100 mg/L
Acute toxicity to invertebrates: EC$_{50}$/Daphnia/48 hours > 100 mg/L
Acute toxicity to algae: IC$_{50}$/Algae/72 hours > 100 mg/L
Chronic toxicity to fish: No data available.
Chronic toxicity to invertebrates: No data available.
Toxicity to microorganisms: No data available.
Effects on terrestrial organisms: No data available.
Sediment toxicity: No data available.

Relevant information on the hazardous components:

Distillates (petroleum), hydrotreated light
Acute toxicity to fish: LC$_{0}$/Oncorhynchus mykiss/96 hours > 1000 mg/L (OECD 203)
Acute toxicity to invertebrates: EC$_{0}$/Daphnia magna/48 hours > 1000 mg/L (OECD 202)
Acute toxicity to algae: IC$_{0}$/Pseudokirchneriella subcapitata/72 hours > 1000 mg/L (OECD 201)
Chronic toxicity to fish: NOEC/Oncorhynchus mykiss/28 days > 1000 mg/L
Chronic toxicity to invertebrates: NOEC/Daphnia magna/21 days > 1000 mg/L
Toxicity to microorganisms: EC$_{50}$/Tetrahymena pyriformis/ 48h > 1000 mg/L

Product names: TRAMFLOC® 154
Effects on terrestrial organisms: No data available.
Sediment toxicity: No data available. Readily biodegradable, exposure to sediment is unlikely.

*Poly(oxy-1,2-ethanediyl), a-tridecyl-w-hydroxy-, branched*

Acute toxicity to fish: \( \text{LC}_{50}/\text{Cyprinus carpio}/96 \text{ hours} = 1 - 10 \text{ mg/L} \) (OECD 203)
Acute toxicity to invertebrates: \( \text{EC}_{50}/\text{Daphnia}/48 \text{ hours} = 1 - 10 \text{ mg/L} \) (OECD 202)
Acute toxicity to algae: \( \text{IC}_{50}/\text{Desmodesmus subspicatus}/72 \text{ hours} = 1 - 10 \text{ mg/L} \) (OECD 201)
Chronic toxicity to fish: No data available.
Chronic toxicity to invertebrates: No data available.
Toxicity to microorganisms: \( \text{EC}_{10}/\text{activated sludge}/17 \text{ h} > 10000 \text{ mg/L} \) (DIN 38412-8)

Effects on terrestrial organisms: No data available.
Sediment toxicity: No data available.

12.2. Persistence and degradability

Information on the product as supplied:
Degradation: Not readily biodegradable.
Hydrolysis: Does not hydrolyze.
Photolysis: No data available.

Relevant information on the hazardous components:

*Distillates (petroleum), hydrotreated light*

Degradation: Readily biodegradable.
Hydrolysis: Does not hydrolyse.
Photolysis: No data available.

*Poly(oxy-1,2-ethanediyl), a-tridecyl-w-hydroxy-, branched*

Degradation: Readily biodegradable. > 60% / 28 days (OECD 301 B)
Hydrolysis: Does not hydrolyse.
Photolysis: No data available.

12.3. Bioaccumulative potential

Information on the product as supplied:
Not bioaccumulating.
Partition co-efficient (Log Pow): Not applicable.
Bioconcentration factor (BCF): No data available.

Relevant information on the hazardous components:

*Distillates (petroleum), hydrotreated light*

Partition co-efficient (Log Pow): 3-6
Bioconcentration factor (BCF): No data available.
Poly(oxy-1,2-ethanediyl), a-tridecyl-w-hydroxy-, branched

Partition co-efficient (Log Pow): > 3
Bioconcentration factor (BCF): No data available.

12.4. Mobility in soil
Information on the product as supplied:
No data available.
Relevant information on the hazardous components:
Distillates (petroleum), hydrotreated light
Koc: No data available.
Poly(oxy-1,2-ethanediyl), a-tridecyl-w-hydroxy-, branched
Koc: > 5000

12.5. Other adverse effects
None known.

SECTION 13. Disposal considerations
13.1. Waste treatment methods
Waste from residues / unused products:
Dispose of in accordance with local regulations.
Contaminated packaging:
If recycling is not practicable, dispose of in compliance with local regulations.
Recycling:
The product and its packaging are not suitable for recycling.

SECTION 14. Transport information
Land transport (DOT)
Not classified.
Sea transport (IMDG)
Not classified.
Air transport (IATA)
Not classified.

SECTION 15. Regulatory information
15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture
Information on the product as supplied: TSCA Chemical Substances Inventory:
All components of this product are either listed on the inventory or are exempt from listing.
US SARA Reporting Requirements: SARA (Section 311/312) hazard class:
Not concerned.
RCRA status:
Not RCRA hazardous.

California Proposition 65 Information:

WARNING! This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm, acrylamide. SECTION 16. Other information

NFPA and HMIS Ratings: NFPA:
Health: 0
Flammability: 1
Instability: 0

HMIS:
Health: 0
Flammability: 1
Physical Hazard: 0

PPE Code: B

This data sheet contains changes from the previous version in section(s):


Key or legend to abbreviations and acronyms used in the safety data sheet:

Abbreviations
Acute Tox. 4 = Acute toxicity Category Code 4
Asp. Tox. 1 = Aspiration hazard Category Code 1
Eye Dam 1 = Serious eye damage/eye irritation Category Code 1

H-Phrases
H302 - Harmful if swallowed
H304 - May be fatal if swallowed and enters airways
H318 - Causes serious eye damage

This SDS was prepared in accordance with the following:
Federal Regulation 29 CFR 1910.1200

The information contained herein is to the best of our knowledge and belief accurate. However, since the conditions of handling and use are beyond our control, Tramfloc, Inc. makes no guarantee for results obtained, and assumes no responsibility for damages incurred by use of this product. It is the responsibility of the user to comply with all federal, state, and local laws and regulations.