SAFETY DATA SHEET

According to Federal Regulation 29 CFR 1910.1200

SECTION 1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name: TRAMFLOC® 1062 Anionic Dry Friction Reducer
Type of product: Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Liquid anionic polymer for friction reduction.
Uses advised against: none

1.3. Details of the supplier of the safety data sheet

Company: Tramfloc, Inc.
6046 FM 2920 Rd. #615
Spring, TX 77379-2542
Telephone: 888-929-8973
Telefax: 480-383-6895
E-mail address: water@tramfloc.com

1.4 Emergency telephone number:

24-hour emergency number: 800-424-9300 CHEMTREC (CCN 20412), Outside US 703-527-3887

SECTION 2. Hazards identification

2.1. Classification of the substance or mixture

Classification according to paragraph (d) of Regulation 29 CFR 1910.1200:
Hazard Not Otherwise Classified (HNOC) – May form combustible dust concentrations in air.

2.2. Label elements

Labelling according to paragraph (f) of Regulation 29 CFR 1910.1200:
Hazard symbol(s): none
Signal word: none
Hazard statement(s): May form combustible dust concentrations in air.
Will make floor slippery when wet.

Precautionary statement(s): Keep work areas free of dust accumulation. Enclosed material handling equipment (conveyors, ventilation, precipitators, etc.) must be designed and maintained so as not to be a source of ignition.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. For professional users only.
2.3. Other hazards

RESULTS OF PBT AND VPVB ASSESSMENT
PBT: Assessment not available as chemical safety assessment not required/conducted
vPvB: Assessment not available as chemical safety assessment not required/conducted

SECTION 3. Composition/information on ingredients

3.1 Substances
Not applicable, this product is not a substance.

3.2 Mixtures
Mixture of the substances listed below with nonhazardous additions.

<table>
<thead>
<tr>
<th>CAS #</th>
<th>Material</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Trade Secret</td>
<td>Proprietary polymers</td>
<td>60-100</td>
</tr>
</tbody>
</table>

SECTION 4. First aid measures

4.1. Description of first aid measures
Inhalation: Not normally required. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If breathing is labored, administer oxygen. If symptoms persist, obtain medical attention.
Skin contact: Wash affected skin with plenty of water. Remove contaminated clothing immediately. If irritation (redness, rash, blistering) develops, get medical attention.
Eye contact: Remove any contact lenses. If substance has got into the eyes, immediately wash out with plenty of water for at least 15 minutes. If symptoms develop, obtain medical attention.
Ingestion: Call a physician (or poison control centre immediately). Do not give anything by mouth to an unconscious person.

4.2. Most important symptoms and effects, both acute and delayed
None under normal use.

4.3. Indication of any immediate medical attention and special treatment needed
None reasonably foreseeable.

Other information:
None.

SECTION 5. Fire-fighting measures

5.1. Extinguishing media
Suitable extinguishing media:
Extinguish with water spray, dry powder or carbon dioxide.

Unsuitable extinguishing media:
None.

5.2. Special hazards arising from the substance or mixture
None anticipated.
5.3. Advice for fire-fighters

Protective measures:
Wear self-contained breathing apparatus and protective suit.

Other information:
Spills produce extremely slippery surfaces.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions: Wear protective gloves/protective clothing/eye protection/face protection.

Protective equipment: Wear suitable protective clothing, gloves and eye/face protection.

Emergency procedures: Keep people away from spill/leak. Prevent substance from entering sewers.

6.2. Environmental precautions

Contain spillages with sand, earth or any suitable adsorbent material. Do not allow to enter drains, sewers or watercourses.

6.3. Methods and material for containment and cleaning up

Contain spillages with sand, earth or any suitable adsorbent material. Transfer to a container for disposal or recovery. Wash the spillage area with water. If possible prevent water running into sewers.

6.4. Reference to other sections

SECTION 8: Exposure controls/personal protection; SECTION 13: Disposal considerations; SECTION 7: Handling and storage;

SECTION 7. Handling and storage

7.1. Precautions for safe handling

Avoid contact with skin, eyes or clothing. Wear protective gloves/protective clothing/eye protection/face protection.

7.2. Conditions for safe storage, including any incompatibilities.

Keep away from oxidizing agents.

7.3. Specific end use(s)

Anionic powder polymer dry friction reducer for industrial use only.

SECTION 8. Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits:

<table>
<thead>
<tr>
<th>Particulate Matter</th>
<th>PEL</th>
<th>Long-term</th>
<th>15^/10^*</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>TLV</td>
<td>Long-term</td>
<td>10^^/3^*</td>
</tr>
</tbody>
</table>

^ Total Dust / * Respirable Dust / ^^ Inhalable Dust
8.2. Exposure controls

Appropriate engineering controls:
Not normally required.

Individual protection measures, such as personal protective equipment:

<table>
<thead>
<tr>
<th>Eye/face protection:</th>
<th>Wear protective eyewear (goggles, face shield, or safety glasses).</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin protection:</td>
<td>Wear coveralls and/or chemical apron and rubber footwear where physical contact can occur.</td>
</tr>
<tr>
<td>Hand protection:</td>
<td>Gloves (Leather, PVC, Neoprene, or Natural rubber)</td>
</tr>
<tr>
<td>Respiratory protection:</td>
<td>No personal respiratory protective equipment normally required. An approved dust mask should be worn if exposure to levels above the occupational exposure limit is likely.</td>
</tr>
</tbody>
</table>

Additional advice:
Wash hands before breaks and at the end of workday. Handle in accordance with good industrial hygiene and safety practice. Wash hands and face before breaks and immediately after handling the product.

Environmental exposure controls: Do not allow uncontrolled discharge of product into the environment.

SECTION 9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>White to off-white powder.</td>
</tr>
<tr>
<td>Odor</td>
<td>None</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>PH</td>
<td>6 - 8 (0.1% solution)</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>Not determined.</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>Not determined.</td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 100°C (212°F)</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not determined.</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td>Not expected to create explosive atmospheres.</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>Not determined.</td>
</tr>
<tr>
<td>Relative density</td>
<td>0.45 – 0.7 g/cm³</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>0.45 – 0.7</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td>Soluble</td>
</tr>
<tr>
<td>Partition coefficient</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>No data available.</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>Not expected to be explosive based on the chemical structure.</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>Not expected to be oxidizing based on the chemical structure.</td>
</tr>
</tbody>
</table>
9.2. Other information
None.

SECTION 10. Stability and reactivity
10.1. Reactivity
Stable under recommended storage conditions.
10.2. Chemical stability
Stable under recommended storage conditions.
10.3. Possibility of hazardous reactions
None known.
10.4. Conditions to avoid
Incompatible materials.
10.5. Incompatible materials
Incompatible with oxidizing agents.
10.6. Hazardous decomposition products
Carbon monoxide, carbon dioxide, other.

SECTION 11. Toxicological information
11.1. Information on toxicological effects

<table>
<thead>
<tr>
<th>Trade Secret</th>
<th>Proprietary Polymers</th>
<th>Oral</th>
<th>LD50</th>
<th>&gt;2000mg/kg rat</th>
</tr>
</thead>
</table>

Primary irritant effect, On the skin:
Non-irritant

Sensitization:
It is not a skin sensitizer.

Additional toxicological information:
No data available.

Carcinogenic categories:
IARC (international agency for research on cancer): none of the ingredients is listed.
NTP (national toxicology program): none of the ingredients is listed.

SECTION 12. Ecological information
12.1. Toxicity
No data available.
12.2. Persistence and degradability
No data available.
12.3. Bioaccumulative potential
The product has low potential for bioaccumulation.
12.4. Mobility in soil
Not determined.
No data available.

12.5. Other adverse effects
None known.

12.6. Results of PBT and vPvB assessment
Assessment not available as chemical safety assessment not required/conducted.

SECTION 13. Disposal considerations

13.1. Waste treatment methods
Waste from residues / unused products:
Dispose of in accordance with local regulations.
Contaminated packaging:
If recycling is not practicable, dispose of in compliance with local regulations.

SECTION 14. Transport information

Land transport (DOT)
Not classified.

Sea transport (IMDG)
Not classified.

Air transport (IATA)
Not classified.

SECTION 15. Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture
Information on the product as supplied: TSCA Chemical Substances Inventory:
All components of this product are either listed on the inventory or are exempt from listing.
US SARA Reporting Requirements: SARA (Section 311/312) hazard class:
Immediate (acute)
RCRA status:
Not RCRA hazardous.
California Proposition 65 Information:

SECTION 16. Other information

NFPA and HMIS Ratings: NFPA:
Health: 1
Flammability: 1
Instability: 0
HMIS:
Health: 1
Flammability: 1
Physical Hazard: 0
PPE Code: B

This data sheet contains changes from the previous version in section(s):


Key or legend to abbreviations and acronyms used in the safety data sheet:

Abbreviations

Acute Tox. 4 = Acute toxicity Category Code 4
Asp. Tox. 1 = Aspiration hazard Category Code 1
Eye Dam 1 = Serious eye damage/eye irritation Category Code 1

H-Phrases

H302 - Harmful if swallowed
H304 - May be fatal if swallowed and enters airways
H318 - Causes serious eye damage

This SDS was prepared in accordance with the following:

Federal Regulation 29 CFR 1910.1200

The information contained herein is to the best of our knowledge and belief accurate. However, since the conditions of handling and use are beyond our control, Tramfloc, Inc. makes no guarantee for results obtained, and assumes no responsibility for damages incurred by use of this product. It is the responsibility of the user to comply with all federal, state, and local laws and regulations.